


## Certificate

Qualification of the manufacturer for welding steel structures according to DIN 18800: 2002-9  
**Class E**

It is hereby certified that the firm **Unex a.s.**  
have at one's disposal in the welding plant **CZ 78393 Unicov, Brnicko 1032**  
the required personnel and equipment to carry out welding works for manufacturing load bearing steel structures in the following fields of application:

Standards/Regulations	DIN 18800-7 DIN 15018 DIN 4132 DIN 22261
Welding Processes (Reference no. acc. to DIN EN ISO 4063)	111 metal arc welding manual / 141 tungsten inert gas welding manual 135 metal arc welding with active gas partly and full mechanized 121 submerged arc welding full mechanized 783 drawn-arc stud welding partly mechanized
Parent Metals	S235, S275, S355 with "Anpassungsrichtlinie" and "Bauregelliste" S690QL acc. valid approval of "DIBt" and WPQR Stainless steels acc. valid approval of "DIBt" Z-30.3-6
Extensions/Restrictions	none
Responsible Welding Coordinator (Name, Surname, Date of birth, Qualification)	Dipl.-Ing. Gregor, Pavel, date of birth 21.07.1983, Welding Engineer (EWE)
Deputy (Name, Surname, Date of birth, Qualification)	Dipl.-Ing. Drozd, Jiri, date of birth 02.01.1978, Welding Engineer (IWE) Dipl.-Ing. Spitt, Martin, date of birth 09.07.1982, Welding Engineer (IWE)
Remarks	see rear page
Period of validity	from 2010-03-16 to 2013-03-15
Number of certificate	DIN 18800-7 / 1722-EW /10 /0
issued on	2010 -06-10 SCZ-ReTa
Manager of the Certification Body (Name/Signature/Seal)	 <b>Kaschner</b>
General requirements see reverse	

TÜV Nord Systems GmbH & Co KG




### General requirements

1. Before carry-out welding works this certificate - either as certified copy or photo copy - shall be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material shall not be in contradiction to this certificate.
3. If the welding coordinator(s) mentioned in the certificate is (are) not longer with the company or if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the certification body has to be informed. If considered necessary a new plant inspection of the company will take place.
4. In case of doubt regarding the qualification of the company, an inspection and check-ups in the plant by the certification body without prior announcement are being reserved.
5. This certificate may be withdrawn at any time and with immediate effect without compensation supplement or modified if the condition under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry, a new application has to be submitted to the certification body if the qualification should be certified once more.

### Remarks:

The requirements for supervision of testing acc. element 1218 are fulfilled for Mr. Pavel Brazdil; Welding Technician (EWT)

The conditions of the concret and valid WPQR has to been checked for production and assembly as well as verified via documented annual production tests.

For support of welding coordinators is named:  
Brazdil, Pavel, date of birth 23.04.1965, Welding Technician (EWT)

### CC.:

1. Applicant  
(Original)
2. Principal Building Inspection Authority of the State  
(if wanted)
3. Appropriate Branch of the Eisengbahn-Bundesamt  
(only if Ril 804 applies)
4. File