



# CERTIFICATE

## ČSN EN 15085-2, CL 1

**Company:** UNEX a.s.  
Brníčko 1032  
783 93 Uničov

We confirm hereby that the company has been examined  
acc. to ČSN EN 15085-2:2008 and is qualified for

**welding of railway vehicles and their components in the range of certification levels CL 1**


**Welding supervision:** Dipl.-Ing. Pavel Gregor, EWE, nar. 21.07.1983  
**Deputy:** Dipl.-Ing. Jiří Drozd EWE, nar. 02.01.1978  
Dipl.-Ing. Martin Špitt, EWE, nar. 09.07.1982  
Pavel Brázdil, EWT, nar. 23.04.1965  
**Test No.:** 541411/01  
**Validity until:** 25.03.2013  
**Registration number:** 15085/002/10

### Scope:

The process of welding acc. to ČSN EN ISO 4063	Material group acc. to CR ISO 15608	Other materials	Dimensions	Notes
111 (E)	1.1, 1.3	-	t = 3,0 - 100,0 mm	
121 (APT)	1.1, 1.3	-	t = 3,0 - 100,0 mm	
135 (tMAG)	1, 1.3	-	t = 3,0 - 200,0 mm	
135 (tMAG)	3.1	-	t = 3,0 - 50 mm	
135 (tMAG)	8.1, 8.1/1.2	-	t = 3,0 - 24 mm	
141 (TIG/WIG)	1.2	-	D > 50,8t = 3,0 - 17,6 mm	
141 (TIG/WIG)	8.1, 8.1/1.2	-	D > 25,3, t = 3,0 - 10 mm	
783 (PS)	1.2 + 1.2/8.1	-	D ≥ 6,0 bis 16,0 mm, t ≥ 3,0 (plech) mm	

Prague, 10.05.2010



  
Ing. Miroslav Válka  
COV TÜV NORD Czech, s.r.o.